

## Technical data sheet Instant adhesive

### MD GLUE BZ blitzschnell

Stand: März 20

#### medium viscosity

Despite its high viscosity, the adhesive is superfast and therefore also suitable for elastomers etc.

Base	Ethyl Cyanacrylat
Color	transparent
Viscosity 25°C	250-300 mPa.s
Density	1,10 g/cm³
Setting time aluminium	4 – 10 seconds
Setting rubber	1 – 4 seconds
Final cure	24 hours
Max. gap filling	0,15 mm
Temperature resistance	-40°C bis +80 °C
Thermal conductivity ASTM C 177	0,1
Tensile shear strength steel DIN 53283	23 N/mm <sup>2</sup>
Shelf life at 5°C to 8°C	12 months

Die Angaben sind Durchschnittswerte. Sie dienen lediglich zu Ihrer Information, begründen jedoch keine Gewährleistungsansprüche.

#### **REACH registered**

#### Not included in this product:

Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perluorierte surfactants, PFOA, PFOX, phthalates, silicone

#### Description to use:

The parts to be bonded must be clean, oil- and greasefree. Give MD GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use MD ACTIVATOR NO. 9 No.9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our MD PRIMER NO. 7.

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The information in this product has been compiled to the best of our knowledge and is intended purely for information purposes. No claims can be inferred therefrom. Before use, thorough experiments should be carried out. Our brochure represents a basis. Responsibility for possible measures to protect property and persons lies with the user. Safety data sheets on the required standard are available for all products on request.



# Technisches Datenblatt RAPIDKLEBER

Material combinations	MD GLUE BZ Rapidkleber
Material	
metal	+
plastic*	+
rubber	+
EPDM-Elastomeric	++
wood	++
glas/ceramic	
leather	++
Special feature	Superfast, despite the high viscosity!
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C

#### **RoHS** conform

Packaging	Item number
12 bottles à 20 g / display	MGL.BZ.F20

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